

## QUALITY FEED MANUFACTURING GUIDE VISUAL REMINDERS

## **EXAMPLE ANALYTICAL SCHEDULE**

Table 2. Example analytical schedule for ingredients and finished feed based on 1000 Ton/week. <sup>1</sup>															
			Number of Tests <sup>2,3</sup>												
Ingredients	Estimated usage per week (Tons)	Loads per week <sup>4</sup>	Moisture	Protein	Fat	Amino acids	Ca	Р	NaCl	Mg	Aflatoxin	DON	Zea	Fum	PV
Corn	600	24	Χ	Χ	Χ	Χ	Χ	Χ			<b>*</b> 5	*	*	*	
Soybean meal	250	10	Χ	Χ		Χ									
DDGS	200	8	Χ	Χ											
Wheat middling	200	8	Χ	Χ											
Fish meals	200	8		Χ	Χ		Χ	Χ	Χ	Χ					
Bakery meal	100	4		Χ	Χ				Χ						
Wheat bran	50	2	Χ	Χ											
Rice bran	50	2	Χ	Χ	Χ										
Fat	20	1													Q
Limestone	10	0.5					Q			Q					
Mono/Di-calcium phosphate	10	0.5					Q			Q					
Finished feed <sup>6</sup>	1000	40	3W	3W	3W		4M	4M	4M						

<sup>&</sup>lt;sup>1</sup> Adapted from National Grain and Feed QA.

M = Monthly; W = Weekly; Q = Quarterly

From SOP #:	
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<sup>&</sup>lt;sup>2</sup> Composite sample based on supplier.

<sup>&</sup>lt;sup>3</sup> If ingredients are from a new supplier, testing may need to be more frequent.

<sup>&</sup>lt;sup>4</sup> Based on 25T truck capacity.

<sup>&</sup>lt;sup>5</sup>\* = Evaluate weekly grain reports to determine risk and establish testing schedule.

<sup>&</sup>lt;sup>6</sup> It is recommended to collect 3 samples each week from each feed type to evaluate moisture, crude protein, and fat, Then, 4 to 6 samples of each feed type should be evaluated monthly for calcium, phosphorus, and sodium.